

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 08.11.11	Job No.:	ADR Yes/No: Y	ADR Date: 08.11.11	ECN #: 08- 562
Product No.: D206-667		Created By: PW	Approved By: PW	
Product Name: Crosstubes		Checked By: PW	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	h 08.11.11
Production Engineering Coord	Y	DD/EC	h 08.11.11
Production Document Control	Y	JLD	h 08.11.13
Customer Technical Support	Y	DSTOW	h 08.11.13

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	h 08.11.13
Marketing	Y	SW	h 08.11.13
Customer Order Processing	N		

Reason for Change:

Use Magnobond 6398 on crosstube supports. Incorporate DSI 9415. All rubber cushions are now 0.63" wide.

Documents Affected:

Release: D206-667-141/-143/-241/-243, D407-667-145 at Rev C,
- DSI 9326 Rev C, DSI 9415 Rev B

D407-667-245 Rev F

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	PH		08.11.17 PW
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.11.13 PW
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9415 is now at B and DSI 9326 is now at C	08.11.13 PW
10	Update Controlled PDF Files	Y	KJ		08.11.13 PW
11	Update Master Document List (MDL) <i>Rev. G</i>	Y	KJ		08.11.13 PW
12	Update Document Record (DR)	Y	KJ	667 Rev. M (SAR 011)	08.11.13 PW
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N		No change to CHG #'s. See below	
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	Y	KJ	AS REQUIRED	N/A
20	Update Grey Project Binder	Y	KJ	ADR - SENT TO RF/DS FOR SIGNING	08.12.16 PW
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.11.13 PW
22					
23					

Description / Action:

- Rubber Cushions are ALL now 0.63" wide. See drawings
- CHG #'s recorded on ECN 1198 (D206-667-101/-103/-201/-203 and D407-667-105) and ECN 1225 (D407-667-205) are still valid

ECN Verified & Complete: *MW*

Date: *08/12/17*